

Date: Tuesday, 23/12/2008 1:23:08 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 44305	
Estimate Number : 11161	
P.O. Number :	Part Number : D32601
This Issue : 23/12/2008 S.O. No. :	Drawing Number : D3260 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 43775	Material :
Written By : <u>W</u>	Due Date : 12/01/2009 Qty: 10 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est. A 04.03.29 New issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7890

Make as per Dwg D3260

Possible Supplier: Victory Spring

Material release note is required

C268/12/23

(10)

2.0	D32601P	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Spring

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P 9/01/12 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 09/01/12 (+10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 8U

P 9/01/12 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 44305

Part Number: D32601

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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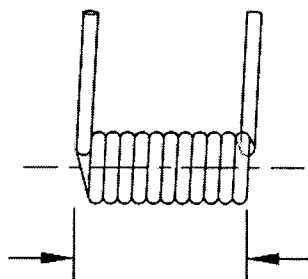
NOTE: Date & initial all entries



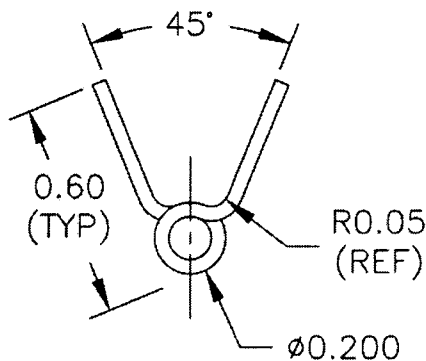
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED
04.04.07 *[Signature]*

SPECIFICATION CONTROL DRAWING



Ø0.040
12 COIL
(REF 0.480)



D3260-1 SPRING

D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE Ø0.040 PER ASTM A313
(MIN TENSILE STRENGTH = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

convenient, consistent, correct.

19004

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Edmonton, AB T6B 0E7
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f + 780 466 8000

BILL-TO:

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury ON K6A 1K7

SHIP TO:

8-Jan-09		7890		SHIP VIA	
QUANTITY				Fedex 151793240	
10	D32601P Spring			UNIT	AMOUNT
GST #		NET 30 DAYS		GST	TOTAL
854454527					

CERTIFICATE OF CONFORMANCE

PART/DRAWING #: Dart Aerospace Ltd.	DATE: 1/8/2009
PART/DRAWING #: D32601P	PO # 7890
SPRING DESCRIPTION: Stainless Steel Torsion	QUANTITY: 10

S 08/01/02

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SST302	yes	
Material diameter	0.04	0.04	
Coil O.D.	0.200	0.202	
Number of Coils	12 ref	yes	
Free Length	N/A		
Helix	LHW	yes	
End type	legs per dwg.	yes	

COMMENTS

Mill Certificate attached: No
Material Heat Number: No

Inspected by:

Jeremy Burrows